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AXIS MIXER CAPACITY CHART

(The following maximum capacities are intended as a guideline only, varying factors such as the type of flour used, temperature of water used, and other conditions may require the batch to be reduced. (1 gallon of water weighs 8.33 lbs.)

PRODUCT	AGITATORS SUITABLE FOR OPERATION	AX-M12	AX-M20	AX-M30	AX-M40	AX-M60	AX-M80
Waffle or Hot Cake Batter	Flat Beater	5 qts	8 qts	12 qts	16 qts	24 qts	30 qts
Whipped Cream	Wire Whip	2 qts	4 qts	6 qts	8 qts	12 qts	16 qts
Mashed Potatoes	Flat Beater	8 lbs	15 lbs	23 lbs	30 lbs	40 lbs	50 lbs
Egg Whites	Wire Whip	1 pt	1 qt	1 ½ qts	1 ¾ qts	2 qts	2 qts
Meringue (qty. of Water)	Wire Whip	¾ pts	1 pts	1 ½ qt	2 qts	3 qts	3 qts
Raised Donut Dough (65% AR) Δ	Dough Hook 1 st & 2 nd	4 ½ lbs.	9 lbs	15/20 lbs	25 lbs	60 lbs	80 lbs
Heavy Bread Dough (65% AR) Ψ◇	Dough Hook 1 st only	7 ½ lbs	15 lbs	30/35 lbs	50 lbs	70 lbs	80 lbs
Bread and Roll Dough (60% AR) Ψ◇	Dough Hook 1 st only	12 ½ lbs	25 lbs	45 lbs	60 lbs	80 lbs	90 lbs
Pizza Dough, Thin (40% AR) Ψ◇Δ	Dough Hook 1 st only	5 lbs	9 lbs	14 lbs	25 lbs	40 lbs	50 lbs
Pizza Dough, Medium (50% AR) Ψ◇Δ	Dough Hook 1 st only	5 lbs	10 lbs	25/36 lbs	40 lbs	70 lbs (1 st) 35 lbs (2 nd)	90 lbs
Pizza Dough, Thick (60% AR) Ψ◇	Dough Hook 1 st only	10 lbs	20 lbs	40/45 lbs	50 lbs	70 lbs	100 lbs
Fondant Icing	Flat Beater	6 lbs	12 lbs	18 lbs	25 lbs	36 lbs	60 lbs
Cake	Flat Beater	10 lbs	20 lbs	30 lbs	40 lbs	60 lbs	90 lbs
Pie Dough	Flat Beater	10 lbs	18 lbs	27 lbs	35 lbs	50 lbs	70 lbs
Pasta, Basic Egg Noodle	Dough Hook	2 lbs	5 lbs	8/15 lbs	17 lbs	35 lbs	50 lbs

NOTE: AR% = (Absorption Ratio % - water weight divided by flour weight) The mixer capacity depends on the moisture content of the dough. The capacities mentioned above are based on flour at room temperature and 70°F water temperature.

Ψ If high gluten flour is used, reduce above dough batch size to 10%

◇ If using chilled flour, water below 70°F, or ice, reduce batch size by 10%

Δ 2nd speed should never be used on 50% AR or lower with exception on the AX-M60.

DO NOT USE ATTACHMENTS ON HUB WHILE MIXING