

## PARTS CATALOG OF AX-M80

ILLUS. NO.	PARTS NO.	PARTS NAME	QTS
1	11091S-01-002B	Planetary Bearing Retainer	1
2	11091S-01-003B	Bearing Retainer A	1
3	11100B-01-003B	Bearing Retainer B	1
4	11100B-01-004	Gear Housing Cover	1
5	11100B-01-005	Transmission Case	1
6	11100-01-OIL PUMP	Oil Pump (Gear Box)	1
7	11092-01-010	Support of Top Cover	1
9	11091-01-001	Top Cover	1
10	11100B-02-001	Planetary Shaft	1
11	11100B-02-003	Gear 50T	1
12	11100B-02-004	Chimney	1
13	11193-02-006	Bevel Gear	1
14	11100B-03-001	Transmission Shaft	1
15	11100B-03-002	Spiral Gear 16T	1
16	11100B-03-003	Spacer	1
17	11100B-03-004	Copper Washer	1
18	11100B-03-005	Gear 19T	1
19	1191-03-002	Clutch Gear	1
20	11100B-03-007	Copper Washer	1
21	11100B-03-008	Gear 32T	1
23	11092-03-001	Pulley (Motor)	1
24	11100B-04-001	Transmission Shaft	1
25	11100B-04-004	Gear 26T	1
26	11092-05-001	Motor Rack	1
27	11092-05-003	Pulley (Transmission Case)	1
28	11100-05-005/208/60/3	Motor(220V/60Hz/3Ph)4/8P	1
29	11093-06-001	Bevel Gear	1
30	11093-06-002	Hub Attachment	1
31	11091-06-004	Plug	1
32	11031-06-005	Thumb Screw	1
34	1109S-07-001	Control Panel	1
35	11100B-07-001	Handle	1
36	1109S-07-003B	shiftin shaft	1
37	1109S-07-004B	Shift Fork	1
38	11100B-07-005B	Shifter Shaft	1
40	11092-07-007	Bracket	1
41	1109S-07-008B	Shifting Cam	1
42	1109S-07-009B	Plug	1
43	11091-07-010	Compressing Spring	1
44	11091-07-011	Set Screw	2
45	11091-07-012	Ball(Handle)	1
46	1109S-07-013B	Shifter Hub	1
47	11091-07-006	Bracket	1
48	11091-07-018	Compressing Spring	2
49	11091-08-001	Internal Gear	1
51	11091-08-003	Gear 18T	1
52	11091-08-004	Seat of Oil Seal	1

53	11092-08-004	Planetary Head	1
54	11100-08-OIL PUMP	Oil Pump (Planetary Head)	1
55	11092-08-008A	Planetary Shaft	1
56	11091-08-009	Taper Pin	1
57	11091-09-001	Fix Bar of Top Cover	1
58	11092-09-002	Column	1
59	11091-09-003	Slide Way	2
60	11100-09-004	Base	1
61	11091-09-005	Rear Cover(Column)	1
62	11091-10-001A	Bowl Clamp(left)	2
63	11091-10-001B	Bowl Clamp(right)	2
65	11100-10-003	Bowl Support	1
66	11100-10-004	Bowl Retainer	1
67	11147-10-002	Bowl Locating Pin	2
68	11091-10-006	Apron	1
69	SH-11/220-380/3PH	Reducer Motor(Bowl Lift)	1
70	11091-11-016	Chain Gear	1
74	11091-11-007	Lifting Screw Gear	1
75	11091-11-008	Lifting Nut	1
76	11091-11-009	Fix Plate	1
77	11100-12-001	80qt Bowl	1
81	11100-12-002	Beater	1
82	11100-12-011	Bowl Truck	1
83	11100-12-004	Wire Whip	1
85	11100-12-003	Dough Arm	1
86	11100-13-001	Head Ring	1
87	GM60-13-002A	Wire Guard	1
88	11091-13-003A	Fix Ring	1
89	11100-13-004	Rear Cover	1
91	1109P-13-008	Control Shaft Screw	1
92	11091-13-007	Control Shaft	1
93	11091-13-012	Compressing Spring	1
94	1109P-13-006	Control Shaft Seat	1
113	NUT-1/2*12NC	Nut	8
114	NUT1"*12NF	Nut	1
115	NUT-5/16*18NC	Nut	2
116	NUT-5/8*11NC	Nut	4
117	W-3/8	Nut	4
118	WB-3/8	Washer	1
119	11100B-03-011	Spacer	1
120	11100B-03-012	Spacer	1
121	OS-TC38*50*07	Oil Seal	1
122	OS-TC43*58*08	Oil Seal	1
123	OS-TC40*72*08	Oil Seal	1
124	OS-TC19*27*07	Oil Seal	1
125	S-S1/4*5/16	Set Screw	2
126	S-S5/16*3/8	Set Screw	3
127	STW-S25	C type Snap Ring	2
128	S+BR-3/16*1/4	Mach. Screw	4

129	S+F1/4"*3/8	Cap Screw	1
130	SW-1/2	Spring Washer	10
131	SW3/8"	Spring Washer	3
132	SW-5/8	Spring Washer	4
133	KR-7*7*40	Key	1
134	BELT-M7*1320	Belt	5
135	BR-2907	Bearing	1
136	SB-6	Ball	2
137	TP-4*32	Taper Pin	2
138	11091-11-018	Oil Cup	1
139	WB-3/4	Flat Washer	1
140	WHEEL-001	Wheel	3
141	S-7/16"*3/4	Bolt	5
142	S-3/8"*3/4	Bolt	9
143	S-1/4"*3/8	Bolt	8
144	S-5/8*2-1/2	Bolt	4
145	S-3/16*1/2	Bolt	6
146	S-1/2"*1/4	Bolt	9
147	S-5/16*3/4	Bolt	4
148	S-3/8"*1/2	Bolt	1
149	S-1/2*4	Bolt	1
150	S-C1/2*2-1/4	Set Screw	4
151	S-C-3/8*1-1/4	Set Screw	4
152	S-C1/2*1-1/4	Set Screw	2
153	S-C5/16"*5/8	Set Screw	8
154	S-C-5/16*1-1/4	Set Screw	4
155	S-C-3/8*1	Set Screw	3
156	S-C-1/4*5/8	Set Screw	4
157	S-C-3/8*1-1/2	Set Screw	12
158	S-C5/16*1	Set Screw	4
159	M40	Lock Washer	1
160	MN40	Lock Nut	1
161	M55	Lock Washer	1
162	MN55	Lock Nut	1
163	M17	Lock Washer	1
164	MN17	Luck Nut	1
165	SPP-10*50	Spring Pin	2
166	SPP-8*28	Spring Pin	4
167	SPP-4*28	Spring Pin	1
168	SPP-8*50	Spring Pin	4
169	SPP-4*16	Spring Pin	1
170	BR-6306Z	Ball Bearing	1
171	BR-6207Z	Ball Bearing	1
172	BR-2903	Ball Bearing	1
173	BR-6203	Ball Bearing	1
174	BR-6205	Ball Bearing	2
175	BR-6207	Ball Bearing	1
176	BR-6010	Ball Bearing	1
177	BR-6206	Ball Bearing	1

178	KR-5*5*15	Key	1
179	KR-1/4*1/4*50	Key	1
180	KR-1/4*1/4*100	Key	1
181	KR-09 * 14 * 52	Key	1
182	KR-6*6*35	Key	1
183	KRR-10*08*28	Key	1
184	KRR-5*5*10	Key	1
185	KRR-5*5*13	Key	1
186	KRR-08*08*43	Key	1
187	S+R3/16*3/8	Mach. Screw	8
188	S+R3/16*1/4	Mach. Screw	6
189	KR-7*7*40	Key	1
191	KRR-08*08*43	Key	1
192	BL-04-008	Chain	1

ELECTRICAL PARTS

ILLUS. NO.	PARTS NO.	PARTS NAME	QTS
1	ABESMT44	Emergency Stop	1
	ABMS800M	Ring of Switch	1
	ABAU8F01	Terminal of Switch	1
2	ABPBFMF3	Button Switch	2
	ABMS800M	Ring of Switch	2
	ABAU8F10	Terminal of Switch	2
3	GM07-07-003B	Plastic Box of Control Board	1
4	XL-GM07	Control Board	1
5	11100-07-001E	Control Panel	1
6	ABSSMM32	Speed Shifting Switch	1
	ABMS800M	Ring of Switch	1
	ABAU8F01	Terminal of Switch	1
7	MC HUO-16AK 5HP/16K B 220V	Contactor 16AK 5HP 220V	2
8	MC CU-11 AC220V 3A1B(60,50HZ)	Contactor 11 3A1B 220V	2
9	SL 14P20A	Terminal Block	1
10	11100-E-BOX	Electrical Box	1
11	HQ-BIMZD-M25	Cable Tie	1
12	WF-UL#12*4C	Power Cable	1
13	11100-07-001E-1	Sticker of Control Panel	1
14	ME 8108	Limit Switch (Bowl Lift)	1
15	MJ-7106	Limit Switch (Bowl Down)	1
17	Z15GQWB	Limit Switch (Safety Guard)	1
18	MC HUO-11AK/1HP(2.9-4A) B220V	Contactor 11AK 1HP 220V	2